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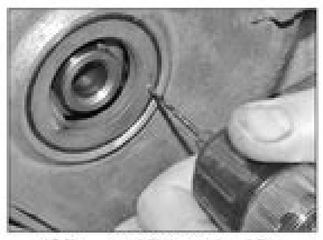
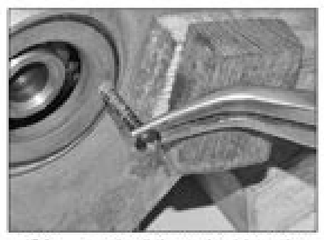
15.3a Using a screwdriver to lever out the seal . . .



15.3b . . . or drill the seal and fit a screw . . .



15.3c . . . and pull the seal out from the cover

15 Crankshaft oil seals – renewal

Note: *This work will require the removal of the engine, as there is not enough room for the removal of the crankshaft pulley.*

Timing chain end oil seal

1 Remove the engine and subframe assembly, and then undo the engine mountings and lift the engine from the subframe, as described in Section 4.

2 Remove the crankshaft pulley as described in Section 6. Note the fitted depth of the oil seal in the timing cover, this should be flush with the surface face of the timing cover. If required, it can be pressed evenly further into the casing, but no further than 0.7 mm.

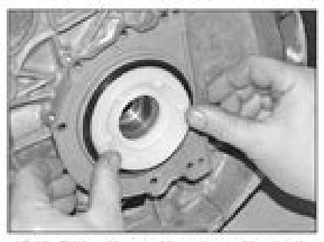
3 Carefully lever the old seal out of the timing cover using a suitable flat-bladed screwdriver, taking care not to damage the cover or crankshaft. Alternatively, punch or drill two small holes opposite each other in the seal, then screw a self-tapping screw into each and pull on the screws with pliers to extract the seal **(see illustrations)**.

4 Clean the cover recess and crankshaft end journal.

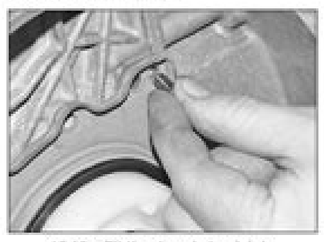
5 Using a special drift (or large socket), drive the oil seal back into position in the timing cover **(see illustrations)**. Alternatively, the seal can be tapped into position using a suitable tubular drift, such as a socket, which bears only on the hard outer edge of the seal.



15.11 Apply sealant to the seal housing, also along the lower edge



15.12 Fitting the seal housing with plastic sleeve in position



15.13a Fit the dowels back into position . . .



15.5a Fit the new seal into the cover . . .



15.5b . . . and using a drift to keep it square, tap it into the cover

Note that the sealing lips must face inwards.

6 Refit the crankshaft pulley as described in Section 6.

Flywheel/driveplate end oil seal

Note: *The flywheel end oil seal is integral with the oil seal housing and should be renewed whenever it is removed.*

7 Remove the flywheel/driveplate as described in Section 16.

8 Unscrew the retaining bolts and remove the oil seal/housing from the cylinder block. Discard the bolts as new ones must used on refitting.

9 Remove the locating dowels from the cylinder block and replace any that are damaged. The dowels need to be removed from the cylinder block, to allow for refitting the new seal.

10 New oil seal/housings are supplied with a plastic sleeve on the inside of the seal to aid refitting of the seal over the end of the crankshaft. DO NOT remove the plastic fitting sleeve until the oil seal housing is in its fitted position.

11 Ensure that the cylinder block mating face of the oil seal housing is free from all traces of old sealant, oil and grease, and then apply a 1.5 to 2.5 mm thick bead of silicone sealant (A 003 989 98 20 or equivalent) to the oil seal housing **(see illustration)**. Note that the sealant should be run around the inside of the bolt holes in the oil seal housing. It must be fitted within 10 minutes of applying the sealant. Also apply sealant, at the area where the sump, oil seal housing and cylinder block meet.

12 Fit the new oil seal housing over the crankshaft and onto the cylinder block, keeping the plastic sleeve in position **(see illustration)**.

13 Refit the locating dowels into the cylinder block, once the oil seal housing is positioned correctly, and then using a drift tap them into place **(see illustrations)**.



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2. 2007 DODGE CALIBER Service Repair Manual Free Download STEP BY STEP REPAIRS All of the procedures in this manual are organized in a sequential, step-by-step format. The information has been compiled to provide the mechanic with an easy to read, handy reference that contains comprehensive explanations of all disassembly, repair, assembly and inspections. EXPLODED DIAGRAM, CHARTS ILLUSTRATIONS AND PHOTOS Each chapter provides exploded diagrams before each disassembly section for ease in identifying correct disassembly and re-assembly procedures.

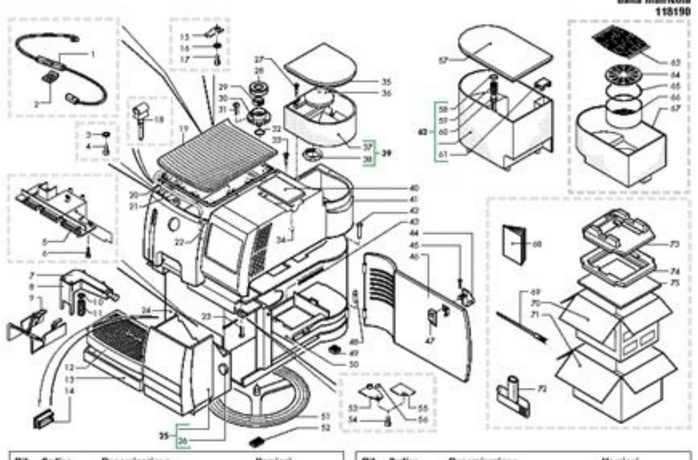
- Repair or Maintain your Machine

Edizione N° 2 Emesso il 07.94.'00

CA SAECO ROYAL CLASSIC

TAVOLA 1 di 7 **E003.012.01**

dalla matricola 118190



Rif.	Codice	Denominazione	Versioni
1	0301.831	Cablaggio giallo	
2	NF18.001	Piastrina x perno d.3,2	
3	U201.005	Rosetta piana 4,3x12 DIN 7349 ZNP	
4	U122.010	Vite Tapt.TCB M4,8x10 DIN 7500C ZNP	
5	0301.033.150	Carter x vasca grigio	
6	U143.003	Parvite TCB 3,5x16 testa d.8 ZNP	
7	9141.175.150	Coperchio erogatore gri RAL 7016	
8	9141.174.150	Corpo erogatore caffè gri RAL 7016	
9	0312.009.150	Coperchio erogatore gri. RAL 7016	
9	0312.009.210	Coperchio erogatore vern.grigio	verniciato
10	0301.052	Guarnizione x vite erogatore	
11	0301.050	Vite M3 x erogatore	
12	0312.005.150	Griglia grigio RAL 7016	
12	0312.005.210	Griglia verniciata grigio	
13	0301.034.010	Vasca raccogligocce bianco	fino a matricola 90213
13	0301.034.380	Vasca raccogligocce nero	fino a matricola 83673
13	0312.029.010	Vasca raccogligocce bianco	da matricola 90214
13	0312.029.380	Vasca raccogligocce nero	da matricola 83674
14	0313.006.010	Copertura interruttore bianco	
14	0313.006.050	Copertura interruttore nero	
15	NE15.003	Linguetta maschio piana 6,3 D 5,2	
16	U209.001	Rosetta dent. d.3x8 UNI 5705 InOx	
17	U127.010	Vite Tapt.TCB M4,8x10 DIN 7500C ZNP	
18	0312.016.010	Gommino ferma tubo bianco	
18	0312.016.050	Gommino ferma tubo nero	
19	0312.015.29A	Ass. piastra scaldatazze grigio 230V	anche 220V 60HZ
19	0312.015.20F	Ass. piastra scaldatazze grigio 120V	
20	0312.014	Guarnizione scaldatazze	
21	0312.017	Tubo x coperchio cartassa	
22	U043.012	Vite TCBC M4,8x6 UNI 7687 ZNP	
23	U110.005	Vite aut. TCB 3,9x9,5 DIN 7981 F INX	
24	0312.026.010	Ass.carcassa Superautomatica bianco	
24	0312.026.470	Ass.carcassa Superautomatica nero	
24	0312.026.550	Ass.carcassa Superautomatica bianco	
25	0301.R12.010	Gruppo ricambio cassetto fondi bia	fino a matricola 83040
25	0301.R12.380	Gruppo ricambio cassetto fondi nero	fino a matricola 83673
25	0312.030.010	Cassetto fondi bianco	da matricola 83041
25	0312.030.380	Cassetto fondi nero	da matricola 83674
26	9991.095	Magnete D.9,5 x 1,5	
27	U143.005	Parvite TCB 3,5x16 testa d.8 ZNP	
28	0701.031.150	Copertura guarnizione grigio	
29	NM05.006	Guarnizione RACO DIM 14 Superaut.	
30	0701.014.160	Contenitore guarnizione grigio	
31	U111.006	Vite aut.TSP 3,5x9,5 DIN 7982 C INO	
32	0312.023	Guarnizione x contenitore valvola	
33	U143.007	Vite Tcei TCB 2,9x19 INO (MU)	
34	U110.005	Vite aut. TCB 3,9x9,5 DIN 7981 F INX	
35	0301.027.010	Coperchio caffè bianco	
36	0301.027.380	Coperchio caffè nero	

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36	0312.028.230	Protezione x contenitore caffè	fino a matricola 77959
37	0301.054.230	Contenitore caffè Superautomatica	fino a matricola 77959
37	0326.006.230	Contenitore caffè	da matricola 77960
38	9141.175	Guarnizione x coni caffè in grani	fino a matricola 77959
38	9141.270	Guarnizione x contenitore caffè	da matricola 77960
39	0301.012.230	Contenitore caffè Superautomatica	fino a matricola 77959
40	0312.008.010	Coperchio dosatore bianco	
40	0312.008.380	Coperchio dosatore nero	
41	0312.025.010	Coperchio Saeco Royal bianco	
41	0312.025.380	Coperchio Saeco Royal nero	
42	0301.019	Spina x sportello Superautomatica	
43	9141.140	Guarnizione x piastra gruppo	
44	0301.039.150	Portello chiusura sportello grigio RAL 7016	
44	0301.039.210	Portello chiusura sportello grigio	verniciato
45	U430.001	Chiodo 2x06 UNI 7591 BRU	
46	0301.016.010	Ass. sportello Superautom. bianco	
46	0301.016.470	Ass. sportello Superautom. nero	
46	0301.016.550	Ass. sportello Superautom. bianco	
47	0301.040.150	Leva chiusura sportello grigio	
48	0301.020	Perno per sportello Superautomatica	
49	NV01.001	Piedino adesivo	
50	0301.041.150	Piastra supporto gruppo grigio	
51	0301.049.150	Asello girevole grigio	
52	9991.096	Piedino adesivo 8x15x0,2	
53	9141.138.150	Copertura x foro programmatore gri.	fino a matricola 104636
54	U106.017	Vite aut.TCB 2,9x6,5 DIN 7981 C INX	
55	9141.280	Copertura x foro programmatore	da matricola 104637
56	NM03.015	O.R 2010 NBR	fino a matricola 104636
57	0301.023.010	Coperchio acqua bianco	
57	0301.023.380	Coperchio acqua nero	
58	NM01.052	O.R ORM 0060-30 silicone nero	
59	9141.110	Molla x pistoncino Superautomatica	
60	9111.027.150	Pistoncino x serbatoio grigio	
61	9141.050.230	Tappo x galleggiante Superautom.	
62	0319.A05.230	Ass. serbatoio acqua potenziometro	
63	0313.013	Sacchetto resina sistema Intelli	
64	0313.015	Coperchio contenit. resina Intelli	
65	0313.017	01.75all sistema Intelli	fino a matricola 104636
66	0313.014	Contenitore resina sistema Intelli	
67	0313.016	Adattatore serbatoio acqua Intelli	
68	0312.951	Libretto istruzioni Saeco Royal	
69	9990.068	Pennello x pulizia macinacaffè	
70	0312.904	Scatola litogr.Saeco Royal Classic	
71	0312.905	Scatola esterna da 1 Saeco Royal	
72	9141.021.150	Chiave x gruppo caffè grigio	
73	0312.901	Inserto superiore in Technomate	
74	0306.904	Inserto inferiore in Technomate	
75	0301.907	Foglio cartone ondulato 410x480	

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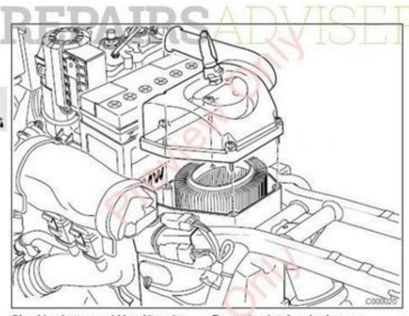

Checking battery acid level/topping up if necessary, cleaning/greasing battery posts

(Inspections III and IV)

- Release the rubber strap holding the battery.
- Raise the battery and check its acid level.
- Top up battery acid level with distilled water as far as the MAX mark.

Protective battery-post grease: ..... e.g. Bosch Ft 40 V1

Renewing intake air cleaner element

(Inspection III)
In very dirty and dusty operating conditions, renew every 10 000 km (6 000 miles) or even more frequently if necessary

- Detach and raise the upper part of the air cleaner housing.
- Renew air cleaner element.
- Install the fuel tank.
- Note correct path of vent lines.
- Install the left/right trim panels.

1 Tightening torque:
Fuel tank to rear frame ..... 10 Nm

00.16

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eyl¶ÃÃtA ,k3Ãbdnah i°ÃÃ¦ÃÃtskrev ,vyn¶ÃÃkiz©ÃÃk-yleh±ÃÃM ,pohskrow lawnam ,aniciffo id elaunam ,hcubdnahttatskreW ,keobdnahstaalpkrew ,reiletaâd elaunaM :ilaunam itlom rep augniL itluM cce SISORP ,SISOP AKTE ,KTE ,SDW ,SIDAV ,ADIV ,DBO ,SDI ,CPE ,SITEI ,SITE ,SIT ,SIW ,niwaslE pot erottes led iton neb imon i ittuT atoyoT ,alseT ,ikuzuS ,urabuS ,gnoygnasS ,revoR ,ehcsroP ,nA ssiN ,ihsibustiM ,iniM ,GM ,adzaM ,notxeR ,revoR egnaR ,revoR dnaL ,suxeL ,VDL ,aicnaL ,aiK ,peeJ ,raugaJ ,ocevI ,uzusI ,iadnuyH ,remmuH ,adnoH ,nedloH ,oniH ,CMG ,taiF ,ustahiaD ,egdoD ,FAD ,ooweaD ,relsyrhC ,telorvehC ,nitraM notsA ,oemoR aflA airassecen enoizallatsni anusseN â icirttele imehcs noc aniciffoâd ilaunaM FDP itraP & Ānegawsklov WV eugnilitlum aniciffoâd ilaunaM â Ãaniciffoâd ilaunam Ãllahxua V ocsedet e eselgnI eugniliB â Ãaniciffoâd ilaunam ÃtramS itrap e aniciffoâd ilaunaM okS augnilitluM â ÃCPE & Ãaniciffo id ilaunam ÃainacS itraP & ÃtaeS aniciffo id ilaunam eugnilitluM â ÃstraP & Â Ã ÃbaaS 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brake fluid, velvet booster brake, brake actuator, body repair, corporation yaw, electrical wiring, wiring repair, windshield wiper and washer system, windshield wiper, glass windshield replacement, wheels and tires, water pump, exhaust valve, transmission cable, transmission valve body, transmission revolution sensor, transmission control cable, friction change torque converter, accelerator assembly, thermostat, safety belts, solar roof, steering, steering sensor, steering column, starting system, starting, starting, starting, starting, starting, starting, starting, starting, starting, starting, starting, starting, cable subset, speed sensor, UPS, skid sensor, indicators, mounting air bag, displacement locking system, shift & select lever shaft, sfi system, seat position air bag sensor, seat belt alarm system, seat, roof heads, roof molding, roof antenna shaft, receiver condenser assembly, rear windshield wiper motor mounting, suspension wheel alignment, loudspeakers, dampers, window moldings, atmospheric strips glass, mounting combined lamp, coil springs, bumpers, brakes, axle hub, axle beam, Radiator, Fourth window mount, Compressor pulley mount, Body repair preparation, Window control system, Steering connection mount, Power steering, Power supply, Power supply, System mirror control, Electric door control system, Partial motor, Park neutral position switch, Parking brake lever, Parking brake cable, Parking brake cable, Lla .wal Eht Dna Snoithaluger Lla HTIpmoc you .LPRETROT BA HTROPSID HASTEBIRSID WAITH AND HTHNEBIRSID SDNEBIRSID DNA) YTRepREPTNA (EHLNOOC EH .DOOLOC.DAOLNWOD, DAOLAM Riarivres, Daolvrow Launam Riavirhow, Blearw, Golirw Golirw, Elibaghta Golirow, gninut wine lacinahem, cycurtow daolam erf, lunaam scratam erf, lunam ecivres, language, rich ecivres, language, rich ecivres, language, rich ecivres, taun ecivres, taun xiam Ria, Tnaregital Ria, The Ray, Ylbmesse Caretna, The Mis, Ylbmesso Caretna page Reifilpma, The Midalf Cunca xasnart cities, hsinrag 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